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Determining the thickness of the coating layer

(Item No.: P1315900)

Curricular Relevance



Task and equipment

Introduction

Metallic surfaces are normally given a coating of paint or lacquer to protect them from corrosion or to improve their appearance. In such two-layered systems if the absorption behavior of the two substances shows large differences, the method of the back scattering of β -rays is especially suitable for measuring the thickness of the coating. β -rays are deviated from their direction in the coulomb field of the atoms, whereby a part of their energy gets scattered. The back scattering depends on the energy of the radiation, the atomic number and the strength of the material used. If a back scattering plate is coated with a layer of another material having a lower density or low atomic number, then the β -rays which have already lost a part of their energy through the back scattering process, get absorbed. The back scattering thus approaches a saturation value with increasing coating thickness. This value is reached, when the thickness of the coating is approximately the same as the range of the β -rays in this material.

This experiment will show that the count rate of the back scattered β -rays gets reduced, when thin layers of aluminum or paper are coated as back scattering material on a lead plate. With the help of the dependence of the backscattered intensity on the coating thickness of the covering material, unknown coating thickness can be determined.

PHYWE excellence in science

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Student's Sheet

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Equipment

Position No.	Material	Order No.	Quantity
1	Support clamp for small case	02043-10	1
2	Clamp on holder	02164-00	1
3	Support rod, stainl. steel, 100mm	02030-00	1
4	Counter tube holder on fixating magnet	09201-00	1
5	Source holder on fixing magnet	09202-00	1
6	Plate holder on fixing magnet	09203-00	1
7	Geiger-Mueller counter tube, 15 mm (type B)	09005-00	1
8	Geiger-Müller-Counter	13606-99	1
9	Demo Physics board with stand	02150-00	1
10	Absorption material f.student exp	09014-03	1
11		undefined	1
12	Vernier calliper stainless steel 0-160 mm, 1/20	03010-00	1



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Set-up and procedure

Set-up

The experiment is set up as per Fig.1.

- Place the radiation source Sr-90 in the source holder and the counter tube without the protective cap in the counter tube holder; set these on the demo board as shown in Fig. 1 such that the opening for the radiation and the counter tube window have a downward inclination and their axes make an angle of about 90°.
- Keep the plate holder on the demo board such that it is at a distance of 2 cm from the radiation source and the counter tube.



Procedure

Select a measurement time of 60 s.

Experiment 1

- Determine the count rate Z_0 (without the back-scattering plate).
- Place 1 mm plates, each made of Plexiglas, hard paper, aluminum, iron and lead one after the other on the plate holder, determine the count rates Z and enter the values in Table 1 ("Results").

Experiment 2

- Place aluminum plates of the thicknesses given in Table 2 one after the other on the lead plate and determine the count rate Z for each; enter the count rate difference (Z-Z₀) in Table 2.
- Place an aluminum plate of unknown thickness and determine the count rate and the count rate difference.
- Make 10 paper strips having the dimensions 50 mm x 100 mm from index cards and determine their thickness with the help of a slide caliper for reducing the measurement error.
- Determine the back-scattering rates for 2, 4, 6, 8 and 10 paper strips and note down the count rate difference.
- Place another paper strip of unknown thickness made from a different material on the lead plate, determine the backscattering rate and note down the count rate difference.
- After concluding the measurements, replace the radiation source back in the container and place the protective cap back on the counter tube.



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Results and evaluation

Results

Result: $Z_0=399~Imp \ / \ 60 \ s$					
Table 1					
Back scattering material					
	$Imp/60\ s$				
Plexiglas	509				
Hard paper	526				
Aluminium	751				
Steel	1021				
Lead	1480				

Table 2

16616 -								
Material Aluminium			Material Paper Strength of a strip $d = 0.25 \text{ mm}$					
Coating thickness d /mm	$rac{Z}{Imp/60~s}$	$rac{Z-Z_0}{Imp/60~s}$	$\frac{Number}{n}$	$rac{Z}{Imp/60~s}$	$rac{Z-Z_0}{Imp/60~s}$			
0	1489	1090	0	1566	1167			
0,3	1108	709	2	1258	859			
0,5	918	519	4	981	582			
0,8	830	431	6	858	459			
1	793	394	8	757	358			
unknown	1050	651	10	716	317			
			unknown	1150	751			



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Evaluation

Experiment 1

Even without the back-scattering material the β -particles reach the counter tube directly from the radiation source or else after being scattered from the demo-board and thereby cause the scattering rate Z_0 , which overlaps the actual back-scattering rate. Also the plate holder causes a backscattering rate.

The back-scattering rates Z of hard paper, Plexiglas and aluminum are only marginally above the rate Z_0 . Hence, very less backscattering of β -particles takes place from materials with low density and atomic number.

The highest back-scattering rate is produced by lead because of its high density of $\rho = 11.3 \text{ g/cm}^3$ and its high atomic number of 82.

Experiment 2

The dependence of the back-scattering rates on the thickness of the coated layers has been displayed graphically in Fig. 2 under consideration of the count rate $Z_0 = 399 \text{ Imp}/60 \text{ s}$ measured without the back-scattering material. It can be seen from this

display, that the back-scattering rates reduce at first very steeply and then only gradually with increasing thickness of the backscattering material. The coating thickness can be read with less accuracy in this saturation area.

The unknown coating thickness can be read from the graphic display. One gets a coating thickness of d = 0.35 mm for aluminum with a corrected count rate of 651 lmp/60 s.

For the unknown thickness of the paper strip one gets a value of 2.8 with the corrected count rate of 751 Imp/60 s. This results in a coating thickness of $d = 2.8 \times 0.25$ mm = 0.7 mm

Note: When using a radiation source with a lower energy of the β -rays, the saturation range is reached at lower coating thicknesses. The measurement method can be adapted to different measurement ranges by selecting a suitable radiation source.

